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		Drawing No.	KFC6513
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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

-- compact, rich sound

-- applications: mobile phone, PDA, notebook computer, etc. ..

2. General

2.1 Out-Diameter

:

40 mm

2.2 Height

:

6.4 mm

2.3 Weight

:

10 g

2.4 Operating Temperature range:

-20~+60℃ without loss of function

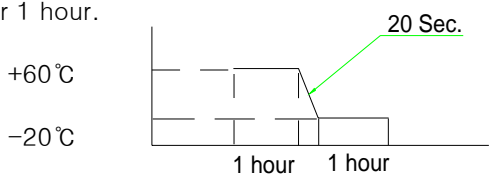
2.5 Store Temperature range:

-30~+70℃ without loss of function

3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 ℃, 25% ~ 85% RH, 860~1060 mbar

No	Items	Specification
1	Impedance	8 Ω ± 15% (1Vrms at 1KHz)
2	Sound Pressure Level	82 dB ± 3dB (1W/1M at 1.0kHz)
3	Resonance Frequency	400 Hz ± 20%
4	Frequency Range	Fo ~20KHz
5	Input Power	Rated 1 W / Max. 1.5 W
6	Distortion	<5% Max. at 2kHz/1Vrms
7	Buzz and Rattle	Should not be audible buzzes,rattles when the 2.83V sine wave signal swept at frequency range.
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.

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<h2>4. Reliability Test</h2> <p>After test(1~7item), the speaker S.P.L . difference shall be within $\pm 3\text{dB}$, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).</p>			
No	Items	Specification	
1	High Temperature Test	After being placed in a chamber with $+70\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
2	Low Temperature Test	After being placed in a chamber with $-30\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm 2\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
4	Thermal Shock Test	<p>After being placed in a chamber at $+60^{\circ}\text{C}$ for 1 hour, then speaker shall be placed in a chamber at -20°C for 1 hour(1 cycle is the below diagram).</p> <p>After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.</p> 	
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.	
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.	
7	Load test	After being applied loading white noise with input power 1W(2.83Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.	
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 M Ω	

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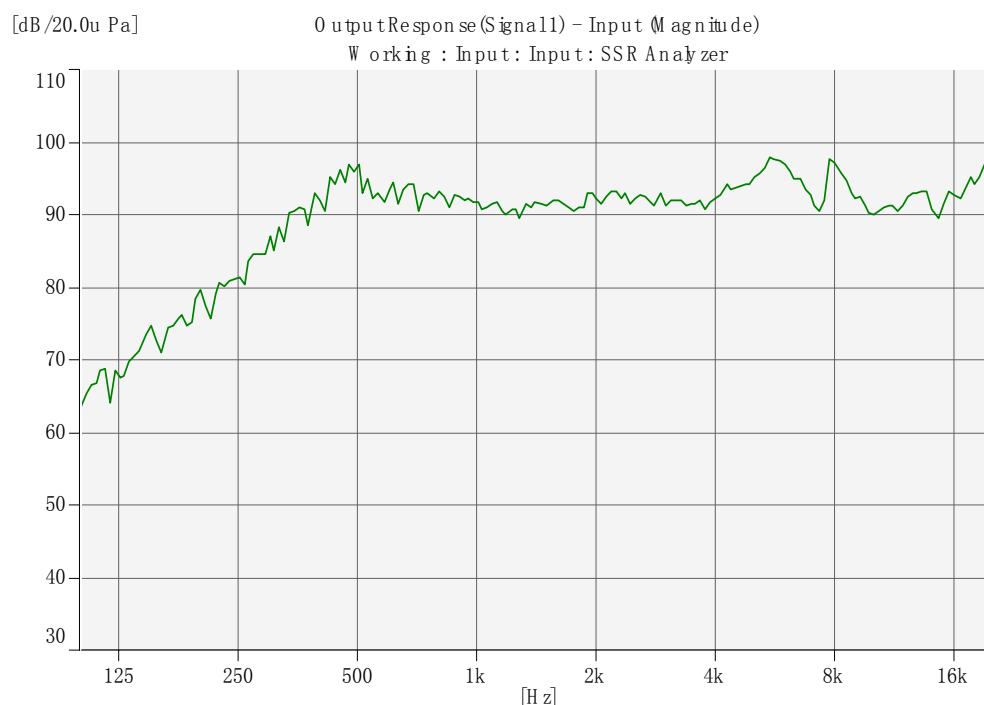
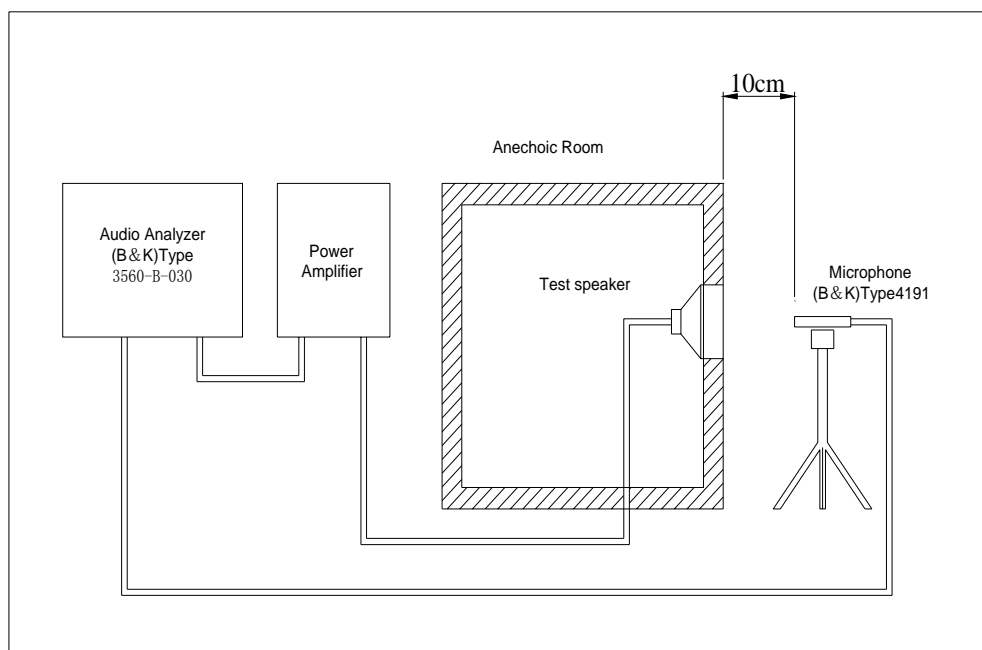
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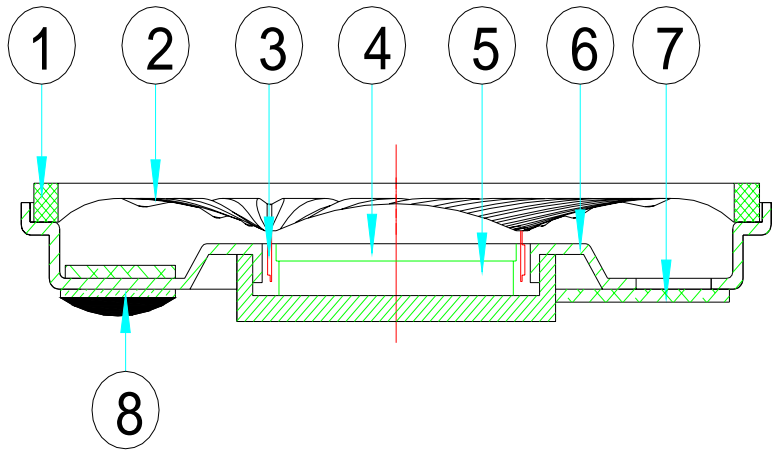
5. Measurement Block Diagram & Response curve



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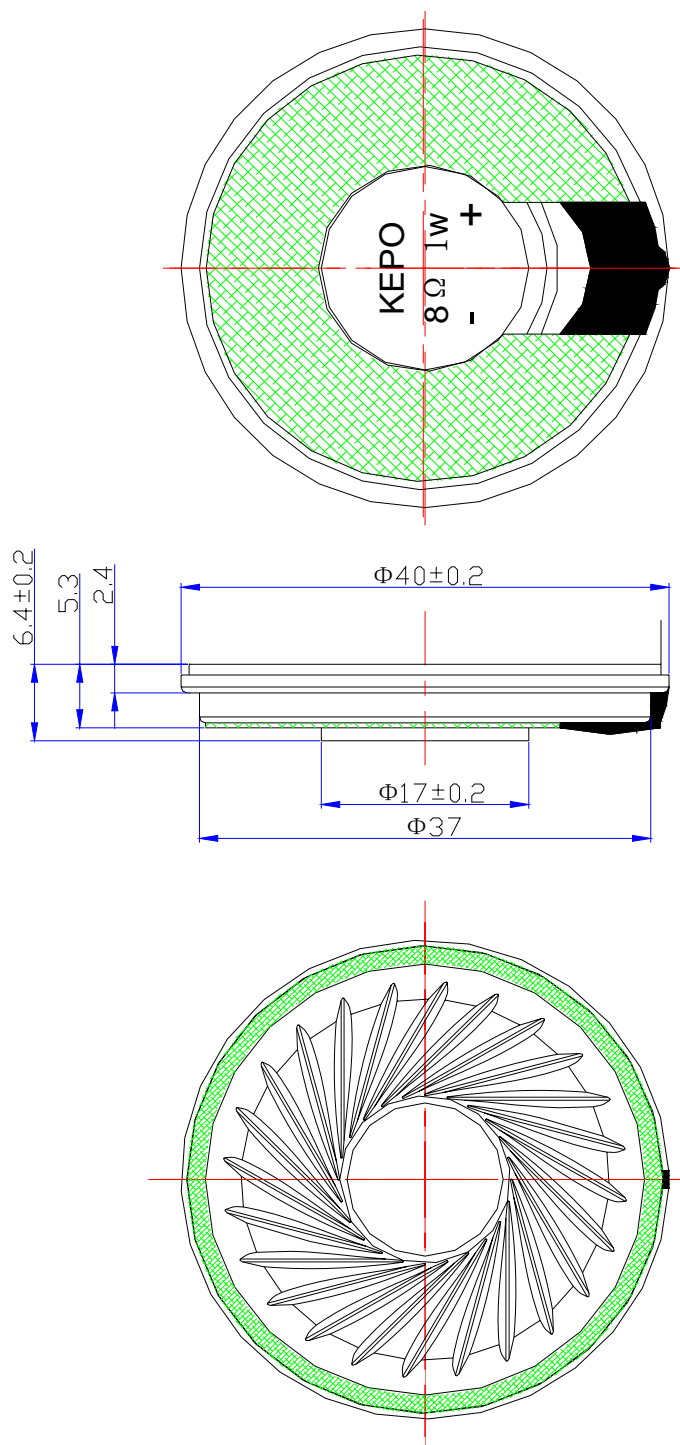
6. Structure



8	Terminal	1	PCB	
7	Screen	1	5B	
6	Frame	1	SPCC	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPCC	
3	V-coil	1	bobbin coil	
2	Diaphragm	1	PET	
1	Gasket	1	Copper	
No.	Part Name	Q'ty	Material	Remarks

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7. Dimensions



FIRST ANGLE PROJECTION

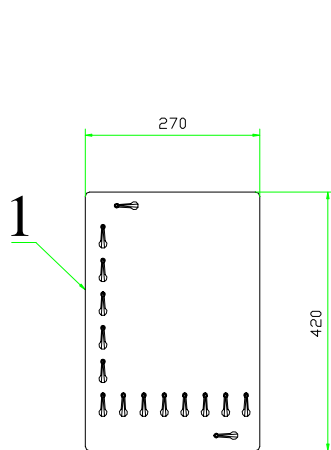


UNIT : mm

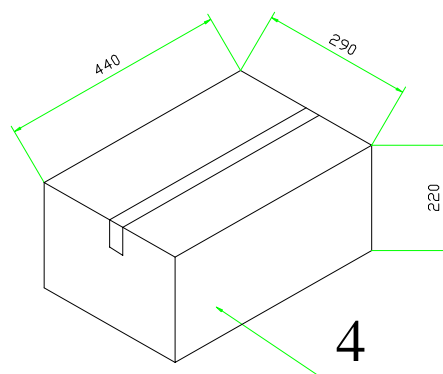
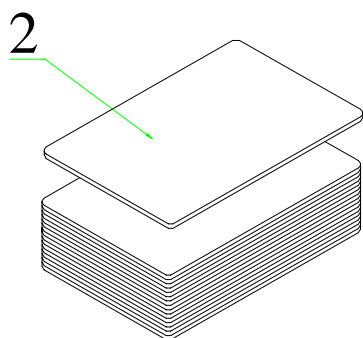
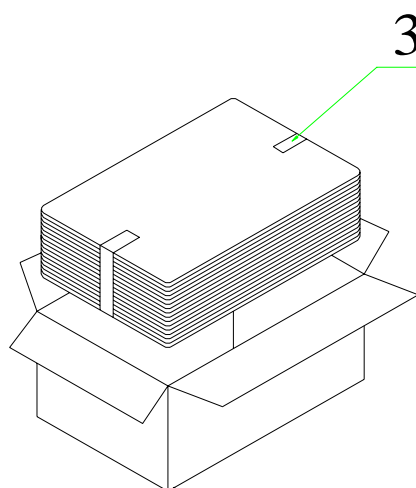
Tolerance : ± 0.2

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8. Packing



35Pcs



QTY:490Pcs
440 x290 x220