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	KP2348SP1-5833	Drawing No.	KFC5833

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#### 1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

- -- compact, rich sound
- -- applications: telephone, computer, etc. ..

#### 2. General

2.1 Out-Diameter : Ø23 mm 2.2 Height : 4.8 mm

2.3 Weight : 5.4 gr.

2.4 Operating Temperature range:

-25~+65°C without loss of function

2.5 Store Temperature range:

-30~+70°C without loss of function

#### 3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35  $^{\circ}$ C, 25% ~ 85% RH, 860~1060 mbar

	Items	Specification	
1	Impedance	8 $\Omega$ ± 1.2 $\Omega$ (at 1Vrms,2000Hz)	
2	Sound Pressure Level	92dB ± 3dB( 0.1W/0.1M at 1kHz)	
3	Resonance Frequency	900Hz ± 15%	
4	Frequency Range	F₀ ~ 20.0kHz	
5	Input Power	Rated 0.8W / Max. 1.2W	
6	Distortion	<5% Max. at Rated power input 1000Hz	
7	Buzz and Rattle	Should not be audible buzzes,rattles when the 0.8W sine wave signal swept at frequency range.	
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to formard.	

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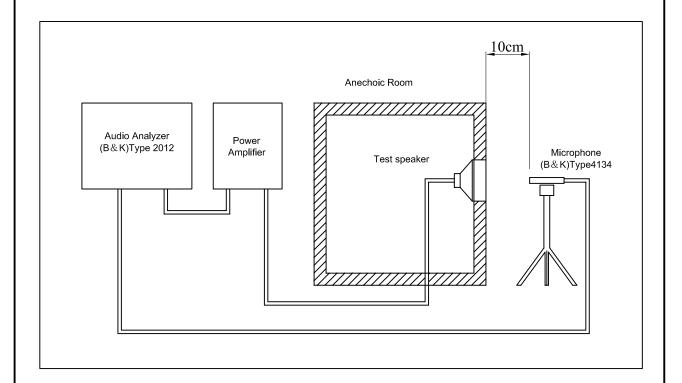
## 4. Reliability Test

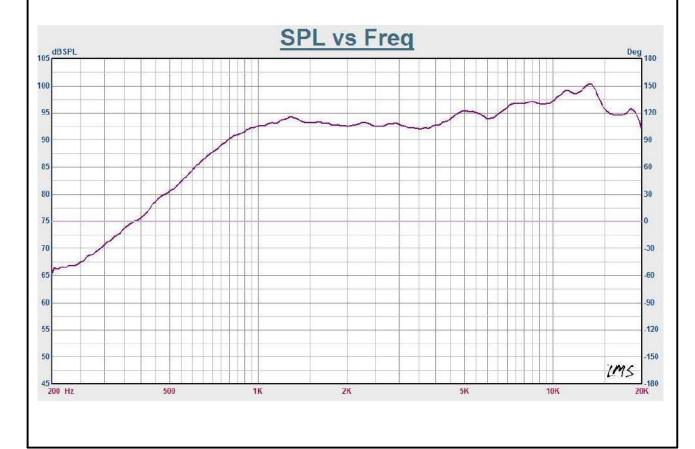
After test(1~7item), the speaker S.P.L . difference shall be within  $\pm$  3dB, and the appearance not exist any change to be harmful to normal operation(e.g. cracks,rusts,damages and especially distortion).

	Item	Specification	
1	High Temperature Test	After being placed in a chamber with +85±3 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
2	Low Temperature Test	After being placed in a chamber with -40±3 ℃ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at +40±2 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
4	Thermal Shock Test	After being placed in a chamber at +80 °C for 1 hour, then speaker shall be placed in a chamber at -40 °C for 1 hour(1 cycle is the below diagram).  After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.  20 Sec.  +80 °C  -40 °C	
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.	
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.	
7	Load test	After being applied loading white noise with input power 0.8 W for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.	
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 M $\Omega$	

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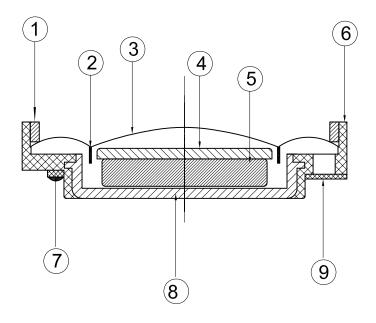
## 5. Measurement Block Diagram & Response curve





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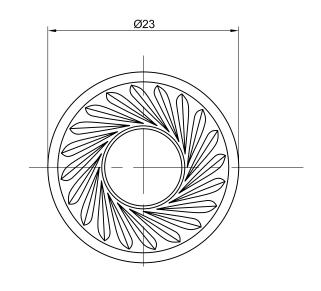
# 6. Structure

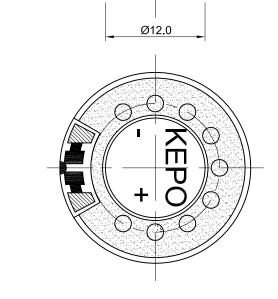


9	Screen	1	2B	
8	U YOKE	1	SPC	
7	Terminal	1	Epoxy PCB	
6	Frame	1	PBT	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPC	
3	Diaphragm	1	PET	
2	Coil	1	Copper	
1	Gasket	1	Paper	
No.	Part Name	Q'TY	Material	Remarks

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## 7. Dimensions





FIRST ANGLE PROJECTION

 $\Leftrightarrow$ 

UNIT :

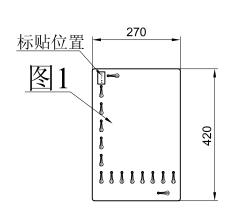
mm

Tolerance:

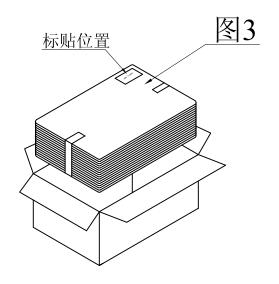
±0.2

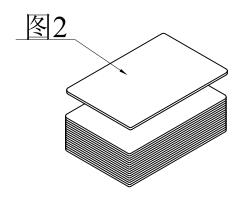
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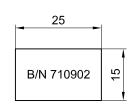
# 8. Packing



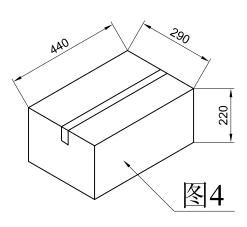
85Pcs







- 1, 平板每层的右上角需贴一个标贴。
- 2,每打好一扎的最上层平板的右上角 也需要贴上一个标贴。见图3
- 3, 标贴具有防水防油



QTY: 1700Pcs 440 x290 x220