

规格书编号

SPEC NO :

产品规格书

SPECIFICATION

CUSTOMER 客户: _____
PRODUCT 产品: _____ SAW FILTER _____
MODEL NO 型号: _____ HDF447M-S4 _____
PREPARED 编制: _____ CHECKED 审核: _____
APPROVED 批准: _____ D A T E 日期: _____ 2006-5-11 _____

客户确认 CUSTOMER RECEIVED:		
审核 CHECKED	批准 APPROVED	日期 DATE

无锡市好达电子有限公司
Shoulder Electronics Limited

1.SCOPE

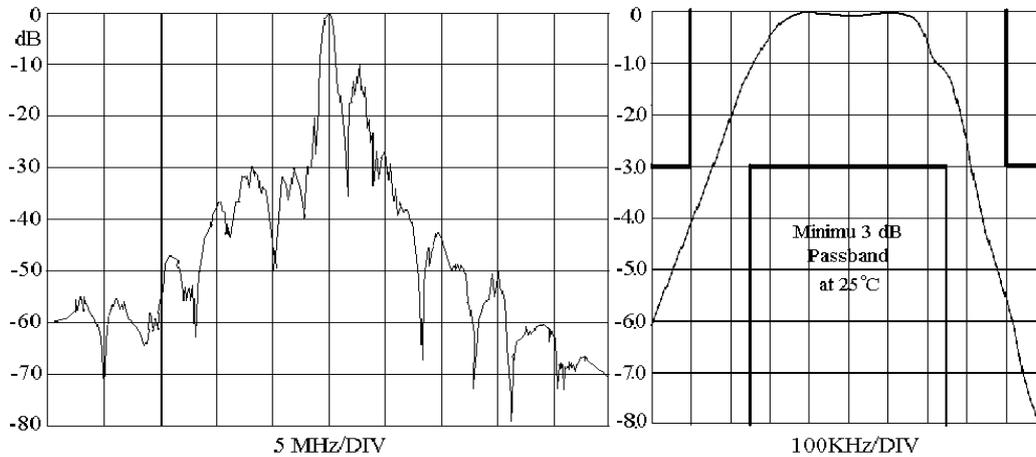
This specification shall cover the characteristics of SAW filter with 447MHz used for remote-control security.

2. ELECTRICAL SPECIFICATION

DC Voltage VDC	10V
AC Voltage Vpp	10V50Hz/60Hz
Storage temperature	-45°C to +85°C
RF Power Dissipation	0dBm

Electronic Characteristics

2-1.Type frequency response



2-2.Electrical characteristics

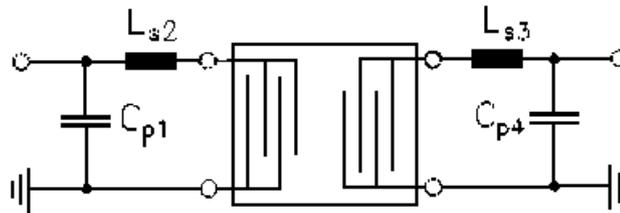
Characteristics		Sym	Notes	Min.	Typical	Max.	Units
Center Frequency	Absolute Frequency	Fc	1.2	446.925	447.000	447.075	M Hz
	tolerance from Nominal	Δ fc				± 75	KHz
Insertion Loss		IL	1		1.7	3.0	dB
3dB Bandwidth		BW ₃	1.2	500	700	800	KHz
Rejection	At fo-21.4MHz (Image)		1	40	50		dB
	At fo-10.7 MHz (LO)			16	40		
	Ultimate				80		
Temperature characteristics	Operating case temp.	Tc	3.4	-35		+85	°C
	Tumover temp.	To		22	37	62	°C
	Tumover Frequency	fo			fc		MHz
	Freq.temp.coefficient	FTC			0.032		ppm/°C
Frequency aging			5		< ± 10		ppm/y

Note:

1. Typical test circuit is shown as below.
2. Passband and reject bands are specified in reference to f_c .
3. The turnover temperature, T_o , is the temperature at the maximum frequency, F_o .
4. The nominal frequency at any case temperature, T_c , inside the operating temperature range may be calculated from: $f=f_o[1-FTC(T_o-T_c)^2]$.

Typical aging is for 10 years.

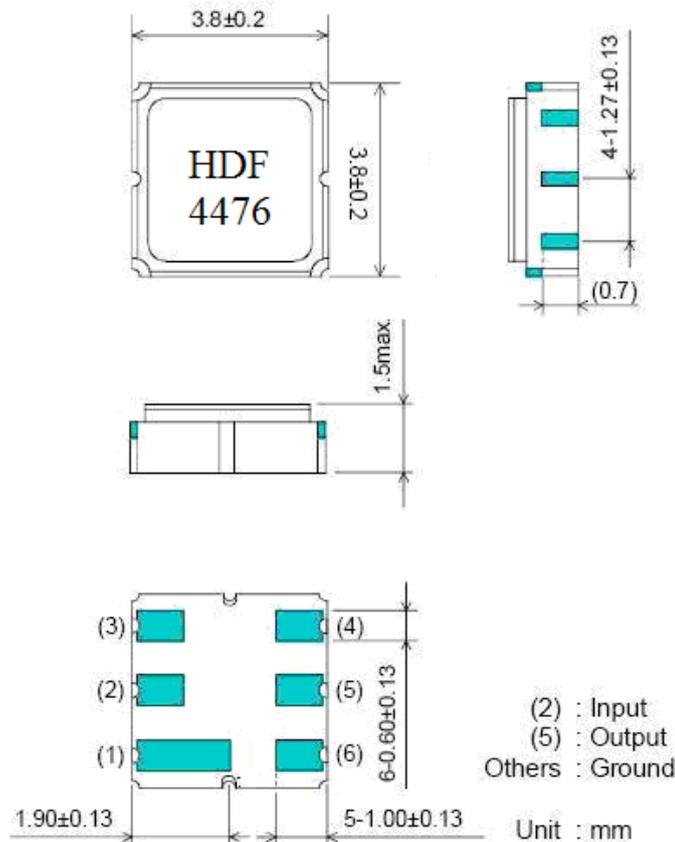
3. TEST CIRCUIT



$C_{p1} = 10\text{pF}$, $L_{s2} = 43\text{nH}^*$, $L_{s3} = 43\text{nH}^*$, $C_{p4} = 10\text{pF}$

$L_{s2} = L_{s3} = 6$ turns of 0.51mm insulated Copper, 2.5mm ID.

4. DIMENSION



5. ENVIRONMENTAL CHARACTERISTICS

5-1 Temperature cycling

Subject the device to a low temperature of -40°C for 30 minutes. Following by a high temperature of $+25^{\circ}\text{C}$ for 5 Minutes and a higher temperature of $+85^{\circ}\text{C}$ for 30 Minutes. Then release the device into the room conditions for 1 to 2 hours prior to the measurement. It shall meet the specifications in table 1.

5-2 Resistance to solder heat

Submerge the device terminals into the solder bath at $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 10 ± 1 sec. Then release the device into the room conditions for 4 hours. It shall meet the specifications in table 1.

5-3 Solderability

Submerge the device terminals into the solder bath at $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 5s, More than 95% area of the soldering pad must be covered with new solder. It shall meet the specifications in table 1.

5-4 Mechanical shock

Drop the device randomly onto the concrete floor from the height of 1 m 3 times. The filter shall fulfill the specifications in table 1.

5-5 Vibration

Subject the device to the vibration for 2 hour each in x,y and z axes with the amplitude of 1.5 mm at 10 to 55 hz. The filter shall fulfill the specifications in table 1.

6. REMARK

6.1 Static voltage

Static voltage between signal load & ground may cause deterioration & destruction of the component. Please avoid static voltage.

6.2 Ultrasonic cleaning

Ultrasonic vibration may cause deterioration & destruction of the component. Please avoid ultrasonic cleaning

6.3 Soldering

Only leads of component may be soldered. Please avoid soldering another part of component.

7. Packing

7.1 Dimensions

(1) Carrier Tape: Figure 1

(2) Reel: Figure 2

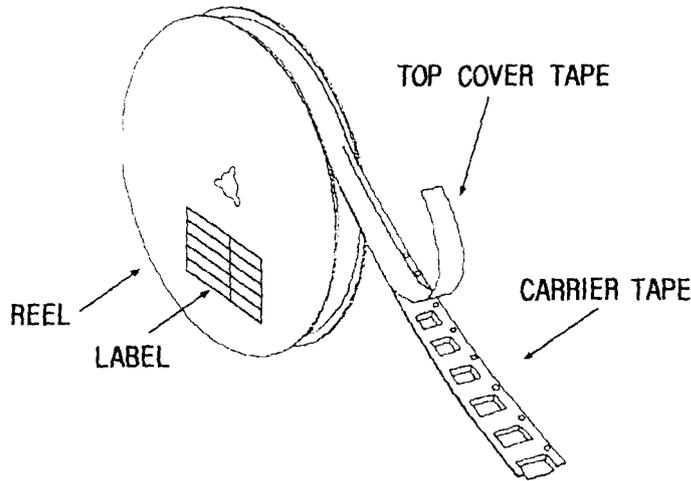
(3) The product shall be packed properly not to be damaged during transportation and storage.

7.2 Reeling Quantity

1000 pcs/reel 7”
3000 pcs/reel 13”

7.3 Taping Structure

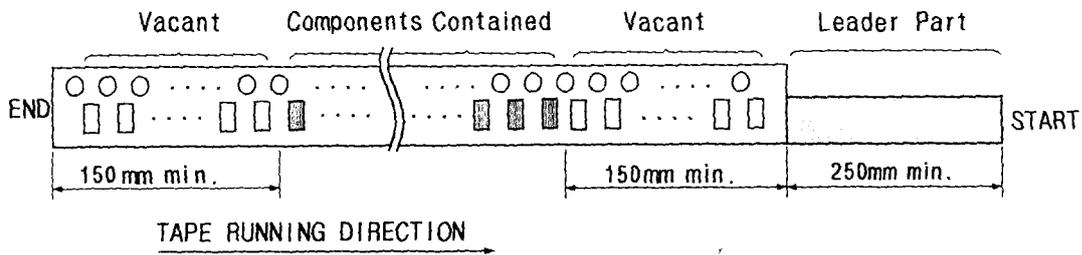
(1) The tape shall be wound around the reel in the direction shown below.



(2) Label

Device Name	
User Product Name	
Quantity	
Lot No.	

(3) Leader part and vacant position specifications.

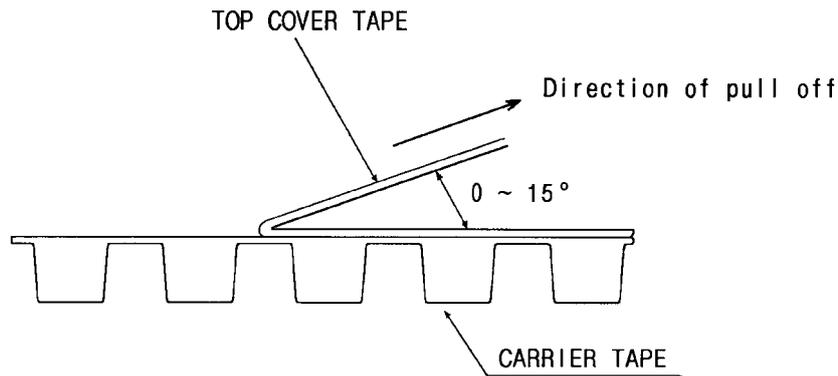


8. TAPE SPECIFICATIONS

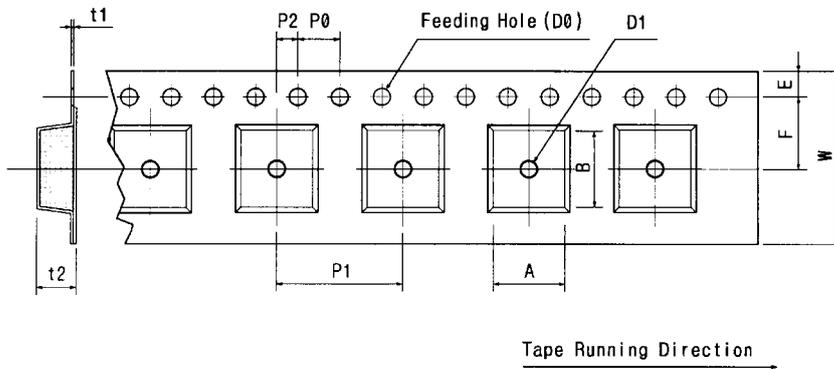
8.1 Tensile Strength of Carrier Tape: 4.4N/mm width

8.2 Top Cover Tape Adhesion (See the below figure)

- (1) pull off angle: 0~15°
- (2) speed: 300mm/min.
- (3) force: 20~70g



[Figure 1] Carrier Tape Dimensions

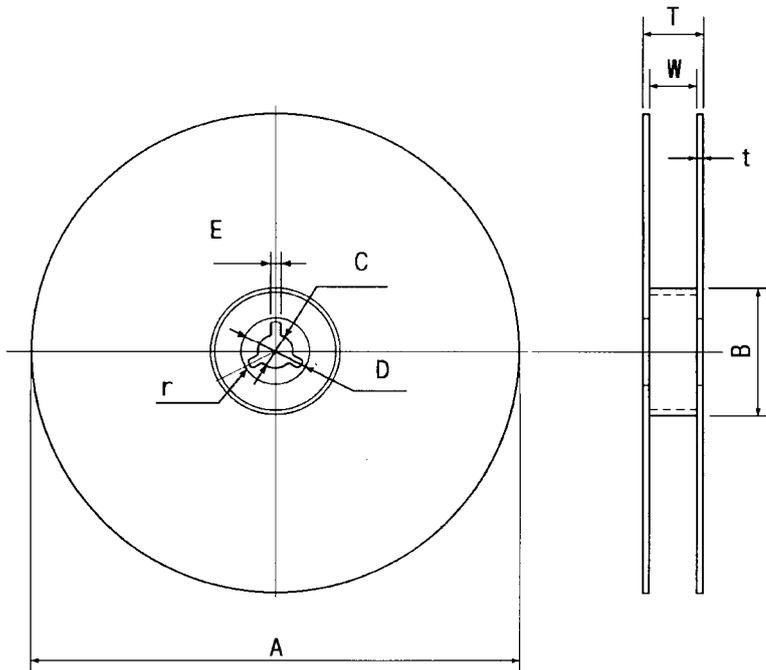


[Unit:mm]

W	F	E	P0	P1	P2	D0	D1	t1	t2	A	B
12.0	5.5	1.75	4.0	8.0	2.0	Ø1.5	Ø1.0	0.3	2.10	6.40	5.20
±0.3	±0.05	±0.1	±0.1	±0.1	±0.05	±0.1	±0.25	±0.05	±0.1	±0.1	±0.1

[Figure 2]

[Unit:mm]



A	B	C	D	E	W	t	r
Ø330	Ø100	Ø13	Ø21	2	13	3	1.0
±1.0	±0.5	±0.5	±0.8	±0.5	±0.3	max.	max.