



Approved by:

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# ***SPECIFICATION***

**PRODUCT: SAW FILTER**

**MODEL: HDBF75A1M**



**SHOULDER ELECTRONICS LIMITED**

## 1.SCOPE

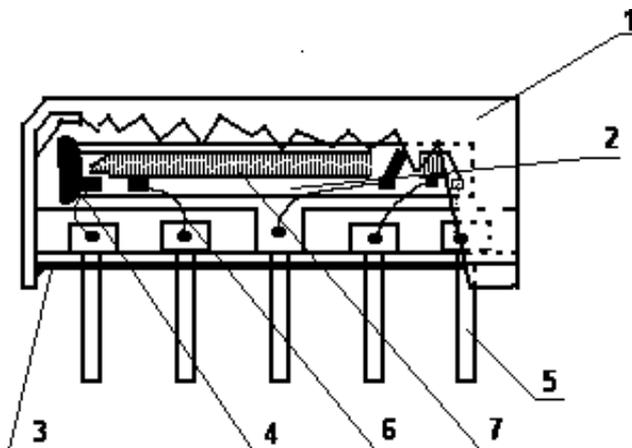
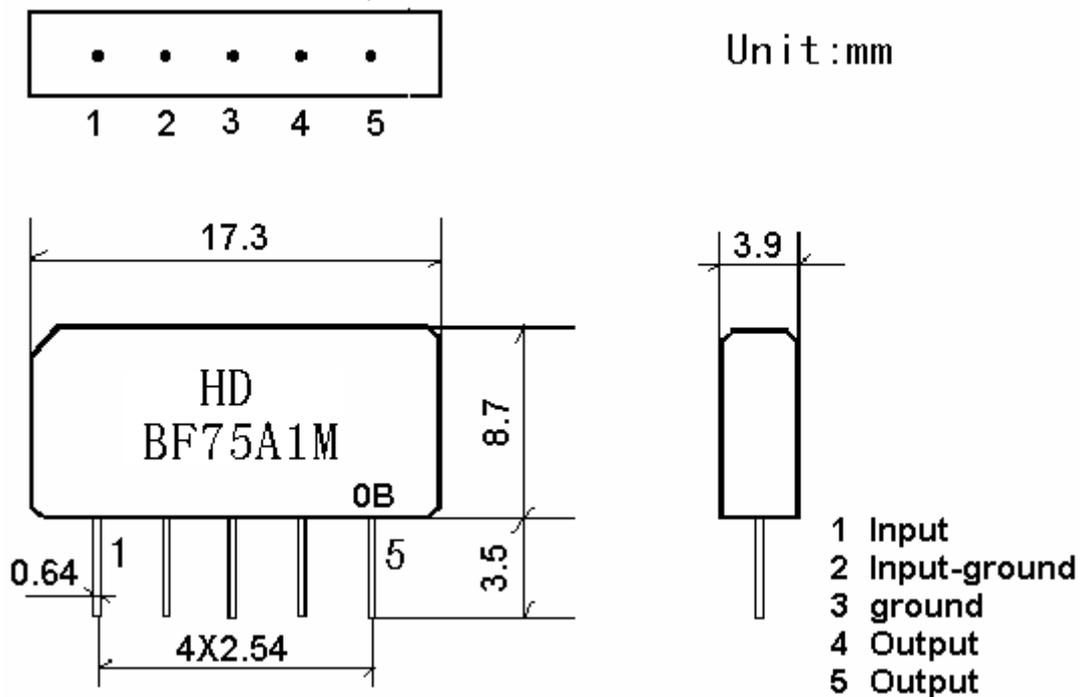
SHOULDER's SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal, piezoelectrical chip. they are used in electronic equipments such as TV and so on.

## 2.Construction

### 2.1 Dimension and materials

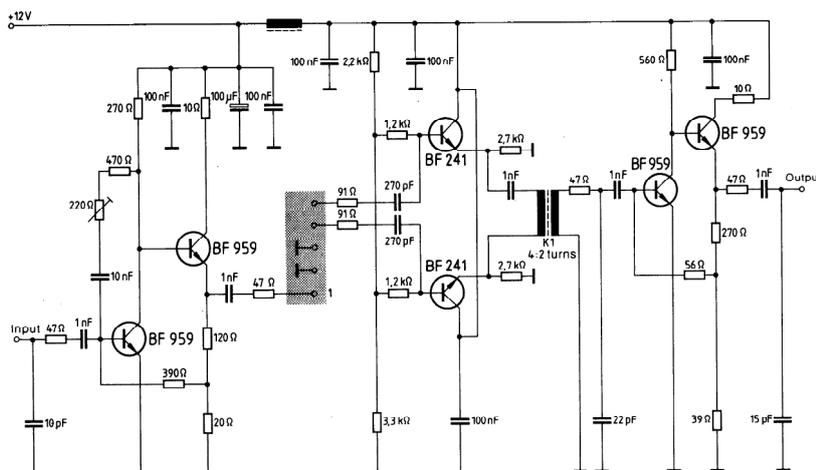
Manufacturer's name :SHOULD ELECTRONICS LTD

Type : BF75A1M



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

## 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter  
Input impedance of the symmetrical post-amplifier: 2 kΩ in parallel with 3 pF

## 3.Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified , the standard range of atmospheric conditions for making measurements and tests is as follows; Ambient temperature : 15°C to 35°C Relative humidity : 25% to 85% Air pressure : 86kPa to 106kPa	There shall be no damage.
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. -10°C ~ +60°C	
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications. -40°C ~ +70°C	
Reference temperature	+25°C	

### 3.1 Maximum Rating

<b>DC voltage</b>	<b>VDC</b>	<b>12</b>	<b>V</b>	<b>Between any terminals</b>
<b>AC voltage</b>	<b>Vpp</b>	<b>10</b>	<b>V</b>	<b>Between any terminals</b>

### 3.2 Electrical Characteristics

Source impedance

$$Z_s=50 \Omega$$

Load impedance

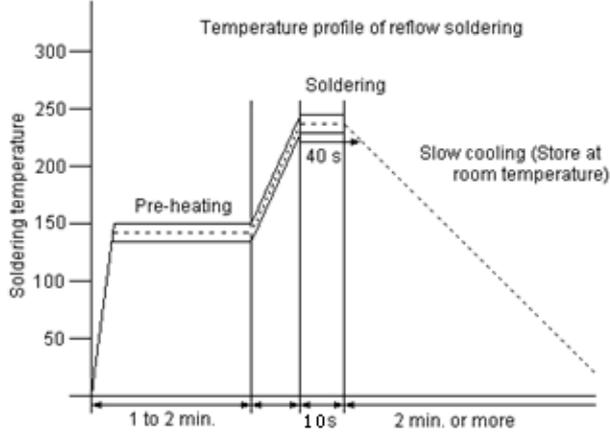
$$Z_L=2k \Omega //3pF$$

$$T_A=25^\circ C$$

Item	Freq	min	typ	max	
<b>Center frequency</b>	Fo	75.13	75.28	75.43	MHz
<b>Insertion attenuation</b> Reference level	75.28MHz	16.2	17.7	19.2	dB
<b>Pass bandwidth</b>	B6dB	-	1.0	-	MHz
	B20dB	-	1.7	-	MHz
	B30dB	-	2.0	-	
<b>Relative attenuation</b>	73.78MHz	35.0	39.0	-	dB
	76.78MHz	34.0	45.0	-	dB
	77.28MHz	34.0	43.0	-	dB
<b>Lower Sidelobe</b>	65.28~74.08MHz	30.0	38.0	-	dB
<b>Upper Sidelobe</b>	76.48~85.28MHz	32.0	40.0	-	dB
<b>Group delay ripple (p-p)</b> Aperture 50 kHz 74.93~75.63 MHz		-	60	-	ns
Impedance at 75.28MHz Input: $Z_{in}=R_{in} // C_{in}$ Output: $Z_{out}=R_{out} // C_{out}$		-	0.3//21.9 0.2//16.9	-	K $\Omega$ //pF
<b>Temperature coefficient</b>		-18			ppm/k

### 3.3 Environmental Performance Characteristics

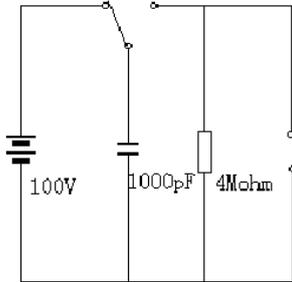
Item	Condition	Specifications
High temperature	The specimen shall be store at a temperature of $80\pm 2^\circ C$ for $96\pm 4h$ . Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.	Mechanical characteristics and specifications in electrical characteristics shall be satisfied. There shall be no excessive change in appearance.
Low temperature	The specimen shall be store at a temperature of $-20\pm 3^\circ C$ for $96\pm 4h$ . Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.	
Humidity	The specimen shall be store at a temperature of $40\pm 2^\circ C$ with relative humidity of 90% to 96% for $96\pm 4h$ . Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.	
Thermal shock	The specimen shall be subjected to 8 continuous cycles each as shown below. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.	

		Temperature	Duration	
	1	+25 °C=>-40 °C	0.5h	
	2	-40 °C	4h	
	3	-40 °C=>+85 °C	2h	
	4	+85 °C	4h	
	5	+85 °C=>+25 °C	0.5h	
	6	+25 °C	1h	
Resistance to Soldering heat	<p>Reflow soldering method  Peak: 255 ±5 °C, 220 ±5 °C, 40s  At electrode temperature of the specimen.</p>  <p>The specimen shall be passed through the reflow furnace with the condition shown in the above profile for 1 time.  The specimen shall be stored at standard atmospheric conditions for 1h, after which the measurement shall be made. Test board shall be 1.6 mm thick. Base material shall be glass fabric base epoxy resin.</p>			
Solder ability	Immerse the pins melt solder at 260°C+5/-0°C for 5 sec.		More then 95% of total area of the pins should be covered with solder	

### 3.4 Mechanical Test

Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm 3 directions 2 H each	There shall be no damage.
Drop	On maple plate from 1 m high 3 times	
Lead pull	Pull with 1 kg force for 30 seconds	
Lead bend	90° bending with 500g weigh 2 times	

### 3.5 Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode 	There shall be no damage

### 3.6 Frequency response

