
Approved by:

Checked by:

Issued by:

SPECIFICATION

PRODUCT: SAW FILTER

MODEL: BF33A1M



SHOULDER ELECTRONICS LIMITED

1.SCOPE

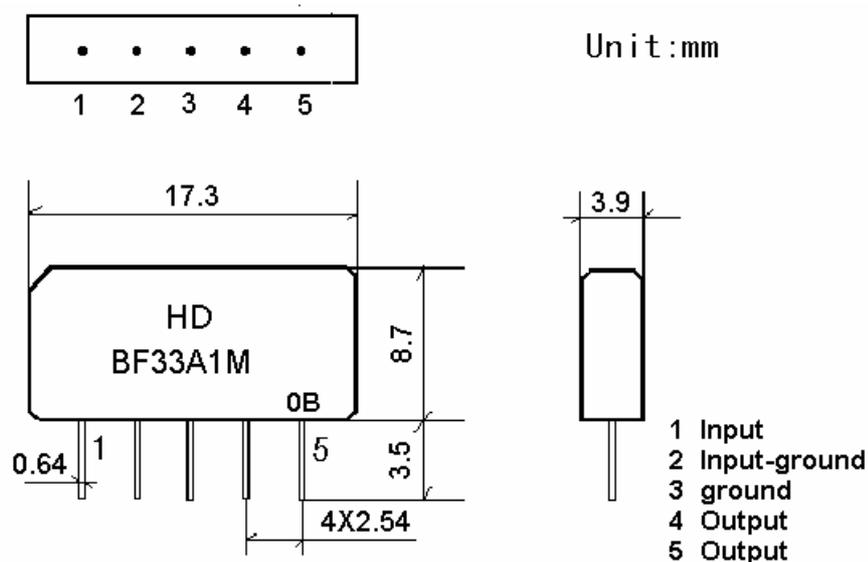
SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

2.Construction

2.1 Dimension and materials

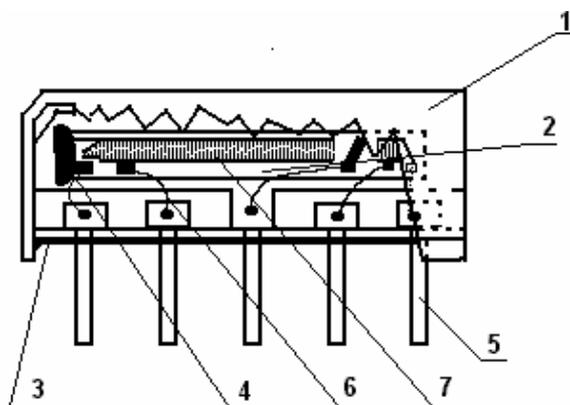
Manufacturer's name : HAODA ELECTRONICS Co. LTD(CHINA)

Type : BF33A1M



0: year(0,1,2,3,4,5,6,7,8,9)

B:product in this quarter(A:1~3,B:4~6,C:7~9,D:10~12)



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium tantalate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

2.2. Circuit construction, measurement circuit

Source impedance $Z_s=50$
 Load impedance $Z_L=2k \ //3pF$ $T_A=25$

Item	Freq	min	typ	max	
Center frequency (center between 10dB point)	Fo	-	33.40	-	MHz
Insertion attenuation Reference level	33.4MHz	-	16.5	18.5	dB
Pass bandwidth	B3dB	-	0.5	-	MHz
	B30dB	-	1.7	2.0	MHz
Sidelobe	25.00~31.00MHz	35.0	42.0		dB
	31.00~32.20MHz	32.0	40.0		dB
	34.60~35.80MHz	32.0	40.0		dB
	35.80~45.00MHz	35.0	43.0		dB
Temperature coefficient		-18			ppm/k

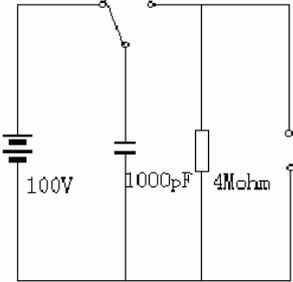
3.3 Environmental Performance Characteristics

Item Test condition	Allowable change of absolute Level at center frequency(dB)
High temperature test 70 1000H	< 1.0
Low temperature test -40 1000H	< 1.0
Humidity test 40 90-95% 1000H	< 1.0
Thermal shock -20 ==25 ==80 20 cycle 30M 10M 30M	< 1.0
Solder temperature test Sold temp.260 for 10 sec.	< 1.0
Soldering Immerse the pins melt solder at 260 +5/-0 for 5 sec.	More then 95% of total area of the pins should be covered with solder

3.4 Mechanical Test

Item Test condition	Allowable change of absolute Level at center frequency(dB)
Vibration test 600-3300rpm amplitude 1.5mm 3 directions 2 H each	<1.0
Drop test On maple plate from 1 m high 3 times	<1.0
Lead pull test Pull with 1 kg force for 30 seconds	<1.0
Lead bend test 90° bending with 500g weigh 2 times	<1.0

3.5 Voltage Discharge Test

Item Test condition	Allowable change of absolute Level at center frequency(dB)
<p>Surge test Between any two electrode</p> 	<p><1.0</p>