INTEGRATED CIRCUITS



Product specification File under Integrated Circuits, IC03A June 1990



TEA1067

GENERAL DESCRIPTION

The TEA1067 is a bipolar integrated circuit performing all speech and line interface functions required in fully electronic telephone sets. It performs electronic switching between dialling and speech. The circuit is able to operate down to a DC line voltage of 1.6 V (with reduced performance) to facilitate the use of more telephone sets in parallel.

Features

- Low DC line voltage; operates down to 1.6 V (excluding polarity guard)
- Voltage regulator with adjustable static resistance
- · Provides supply with limited current for external circuitry
- Symmetrical high-impedance inputs (64 kΩ) for dynamic, magnetic or piezoelectric microphones

- Asymmetrical high-impedance input (32 $\mbox{k}\Omega)$ for electret microphone
- DTMF signal input with confidence tone
- Mute input for pulse or DTMF dialling
- Power down input for pulse dial or register recall
- Receiving amplifier for magnetic, dynamic or piezoelectric earpieces
- Large gain setting range on microphone and earpiece amplifiers
- Line current dependent line loss compensation facility for microphone and earpiece amplifiers
- Gain control adaptable to exchange supply
- DC line voltage adjustment capability

PARAMETER CONDITIONS		SYMBOL	MIN.	TYP.	MAX.	UNIT
Line voltage	I _{line} = 15 mA	V _{LN}	3.65	3.9	4.15	V
Line current operating range	normal operation					
	TEA1067	l _{line}	11	-	140	mA
	TEA1067T	l _{line}	11	-	140	mA
	with reduced performance	l _{line}	1	-	11	mA
Internal supply current	power down					
	input LOW	I _{CC}	-	1	1.35	mA
	input HIGH	I _{CC}	-	55	82	μA
Supply voltage for peripherals	$I_{line} = 15 \text{ mA}; I_p = 1.4 \text{ mA};$					
	mute input HIGH	V _{CC}	2.2	2.4	-	V
	$I_{line} = 15 \text{ mA}; I_p = 0.9 \text{ mA};$					
	mute input HIGH	V _{CC}	2.5	-	-	V
Voltage gain range						
microphone amplifier		Gv	44	-	52	dB
receiving amplifier		G _v	20	-	45	dB
Line loss compensation						
gain control range		ΔG_v	5.5	5.9	6.3	dB
Exchange supply voltage range		V _{exch}	36	-	60	V
Exchange feeding bridge						
resistance range		R _{exch}	0.4	-	1	kΩ

QUICK REFERENCE DATA

PACKAGE OUTLINES

TEA1067: 18-lead DIL; plastic (SOT102). SOT102-1; 1998 Jun 18.

TEA1067T: 20-lead mini-pack; plastic (SO20; SOT163A). SOT163-1; 1998 Jun 18.

V_{CC} LN 15 (17) (1)1 (6) 6 \triangleright GAR 11 (12) IR (5) 5 QR+ TEA1067 (4) 4 TEA1067T QR-8 (9) (2) 2 MIC+ GAS1 dB⁽¹⁾ 7 (7) MIC-(3) 3 13 (15) DTMF dB GAS2 14 (16) MUTE 12 (14) SUPPLY AND REFERENCE PD LOW VOLTAGE CIRCUIT AGC CIRCUIT CURRENT REFERENCE 10 (11) 16 (18) 17 (19) 9 (10) (20)18 V_{EE} SLPE REG AGC STAB MGR082 Figures in parenthesis refer to TEA1067T. Fig.1 Block diagram.

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Low voltage versatile telephone transmission circuit with dialler interface

PINNING





1	LN	positive line terminal
2	GAS1	gain adjustment; transmitting amplifier
3	GAS2	gain adjustment; transmitting amplifier
4	QR-	inverting output; receiving amplifier
5	QR+	non-inverting output receiving amplifier
6	GAR	gain adjustment; receiving amplifier
7	MIC-	inverting microphone input
8	MIC+	non-inverting microphone input
9	STAB	current stabilizer
10	V_{EE}	negative line terminal
10 11	V _{EE} IR	negative line terminal receiving amplifier input
-		•
11	IR	receiving amplifier input
11 12	IR PD	receiving amplifier input power-down input
11 12 13	IR PD DTMF	receiving amplifier input power-down input dual-tone multi-frequency input
11 12 13 14	IR PD DTMF MUTE	receiving amplifier input power-down input dual-tone multi-frequency input mute input
11 12 13 14 15	IR PD DTMF MUTE V _{CC}	receiving amplifier input power-down input dual-tone multi-frequency input mute input positive supply decoupling
11 12 13 14 15 16	IR PD DTMF MUTE V _{CC} REG	receiving amplifier input power-down input dual-tone multi-frequency input mute input positive supply decoupling voltage regulator decoupling

1	LN	positive line terminal
2	GAS1	gain adjustment; transmitting amplifier
3	GAS2	gain adjustment; transmitting amplifier
4	QR-	inverting output; receiving amplifier
5	QR+	non-inverting output receiving amplifier
6	GAR	gain adjustment, receiving amplifier
7	MIC-	inverting microphone input
8	n.c.	not connected
9	MIC+	non-inverting microphone input
10	STAB	current stabilizer
11	V_{EE}	negative line terminal
12	IR	receiving amplifier input
13	n.c.	not connected
14	PD	power-down input
15	DTMF	dual-tone multi-frequency input
16	MUTE	mute input
17	V_{CC}	positive supply decoupling
18	REG	voltage regulator decoupling
19	AGC	automatic gain control input
20	SLPE	slope (DC resistance) adjustment

FUNCTIONAL DESCRIPTION

Supply: V_{CC}, LN, SLPE, REG and STAB

Power for the TEA1067 and its peripheral circuits is usually obtained from the telephone line. The IC develops its own supply at V_{CC} and regulates its voltage drop. The supply voltage V_{CC} may also be used to supply external circuits e.g. dialling and control circuits.

Decoupling of the supply voltage is performed by a capacitor between V_{CC} and V_{EE} while the internal voltage regulator is decoupled by a capacitor between REG and $V_{EE}.$

The DC current drawn by the device will vary in accordance with varying values of the exchange voltage (V_{exch}), the feeding bridge resistance (R_{exch}), and the DC resistance of the telephone line (R_{line}).

The TEA1067 has an internal current stabilizer working at a level determined by a 3.6 k Ω resistor connected between STAB and V_{EE} (see Fig.7). When the line current (I_{line}) is more than 0.5 mA greater than the sum of the IC supply current (I_{CC}) and the current drawn by the peripheral circuitry connected to V_{CC} (I_p) the excess current is shunted to V_{EE} via LN.

The regulated voltage on the line terminal (V_{LN}) can be calculated as:

Where V_{ref} is an internally generated temperature compensated reference voltage of 3.6 V and R9 is an external resistor connected between SLPE and V_{EE} .

In normal use the value of R9 would be 20Ω . Changing the value of R9 will also affect microphone gain, DTMF gain, gain control characteristics, side-tone level and maximum output swing on LN, and the DC characteristics (especially at the lower voltages).

Under normal conditions, when $I_{SLPE} >> I_{CC} + 0.5 \text{ mA} + I_p$, the static behaviour of the circuit is that of a 3.6 V regulator diode with an internal resistance equal to that of R9. In the audio frequency range the dynamic impedance is largely determined by R1. Fig.4 shows the equivalent impedance of the circuit.

At line currents below 9 mA the internal reference voltage is automatically adjusted to a lower value (typically 1.6 V at 1 mA). This means that the operation of more sets in parallel is possible with DC line voltages (excluding the polarity guard) down to an absolute minimum voltage of 1.6 V. With line currents below 9 mA the circuit has limited sending and receiving levels. The internal reference voltage can be adjusted by means of an external resistor (R_{VA}). This resistor connected between LN and REG will decrease the internal reference voltage, connected between REG and SLPE it will increase the internal reference voltage.

Current (I_p) available from V_{CC} for peripheral circuits depends on the external components used. Fig.10 shows this current for V_{CC} > 2.2 V. If MUTE is LOW when the receiving amplifier is driven the available current is further reduced. Current availability can be increased by connecting the supply IC (TEA1081) in parallel with R1, as shown in Fig.17 (c), or by increasing the DC line voltage by means of an external resistor (R_{VA}) connected between REG and SLPE.

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Microphone inputs (MIC+ and MIC-) and gain adjustment pins (GAS1 and GAS2)

The TEA1067 has symmetrical microphone inputs. Its input impedance is 64 k Ω (2 × 32 k Ω) and its voltage gain is typically 52 dB (when R7 = 68 k Ω , see Fig.14). Dynamic, magnetic, piezoelectric or electret (with built-in FET source followers) microphones can be used. Microphone arrangements are shown in Fig.11.

The gain of the microphone amplifier can be adjusted between 44 dB and 52 dB to suit the sensitivity of the transducer in use. The gain is proportional to the value of R7 which is connected between GAS1 and GAS2. Stability is ensured by the external capacitor C6 which is connected between GAS1 and SLPE. The value of C6 is 100 pF but this may be increased to obtain a first-order low-pass filter. The cut-off frequency corresponds to the time constant R7 × C6.

Mute input (MUTE)

When MUTE is HIGH the DTMF input is enabled and the microphone and receiving amplifier inputs are inhibited. The reverse is true when MUTE is LOW or open-circuit. MUTE switching causes only negligible clicking on the earpiece outputs and line. If the number of parallel sets in use causes a drop in line current to below 6 mA the speech amplifiers remain active independent to the DC level applied to the MUTE input.

Dual-tone multi-frequency input (DTMF)

When the DTMF input is enabled dialling tones may be sent onto the line. The voltage gain from DTMF to LN is typically 25.5 dB (when R7 = 68 k Ω) and varies with R7 in the same way as the microphone gain. The signalling tones can be heard in the earpiece at a low level (confidence tone).

Receiving Amplifier (IR, QR+, QR- and GAR)

The receiving amplifier has one input (IR), one non-inverting complementary output (QR+) and an inverting complementary output (QR-). These outputs may be used for single-ended or differential drive depending on the sensitivity and type of earpiece used (see Fig.12). IR to QR + gain is typically 31 dB (when R4 = 100 kΩ), this is sufficient for low-impedance magnetic or dynamic microphones which are suited for single-ended drive. Using both outputs for differential drive gives an additional gain of 6 dB. This feature can be used when the earpiece impedance exceeds 450 Ω (high-impedance dynamic or piezoelectric types).

The receiving amplifier gain can be adjusted between 20 and 39 dB with single-ended drive and between 26 and 45 dB with differential drive, to match the sensitivity of the transducer in use. The gain is set with the value of R4 which is connected between GAR and QR+. Overall receive gain between LN and QR+ is calculated by substracting the anti-sidetone network attenuation (32 dB) from the amplifier gain. Two external capacitors C4 and C7, ensure stability. C4 is normally 100 pF and C7 is 10 × the value of C4. The value of C4 may be increased to obtain a first-order low-pass filter. The cut-off frequency will depend on the time constant R4 × C4. The output voltage of the receiving amplifier is specified for continuous-wave drive. The maximum output voltage will

continuous-wave drive. The maximum output voltage will be higher under speech conditions where the peak to RMS ratio is higher.

Automatic gain control input (AGC)

Automatic line loss compensation is achieved by connecting a resistor (R6) between AGC and V_{EE}. The automatic gain control varies the gain of the microphone amplifier and the receiving amplifier in accordance with the DC line current. The control range is 5.9 dB. This corresponds to a line length of 5 km for a 0.5 mm diameter copper twisted-pair cable with a DC resistance of 176 Ω /km and an average attenuation 1.2 dB/km. Resistor R6 should be chosen in accordance with the exchange supply voltage and its feeding bridge resistance (see Fig.13 and Table 1). The ratio of start and stop currents of the AGC curve is independent of the value of R6. If no automatic line loss compensation is required the AGC may be left open-circuit. The amplifiers, in this condition, will give their maximum specified gain.

Power-down input (PD)

During pulse dialling or register recall (timed loop break) the telephone line is interrupted. During these interruptions the telephone line provides no power for the transmission circuit or circuits supplied by V_{CC} . The charge held on C1 will bridge these gaps. This bridging is made easier by a HIGH level on the PD input which reduces the typical supply current from 1 mA to 55 μ A and switches off the voltage regulator preventing discharge through LN. When PD is HIGH the capacitor at REG is disconnected with the effect that the voltage stabilizer will have no switch-on delay after line interruptions. This minimizes the contribution of the IC to the current waveform during pulse dialling or register recall. When this facility is not required PD may be left open-circuit.

Side-tone suppression

The anti-sidetone network, R1//Z_{line}, R2, R3, R9 and Z_{bal}, (see Fig.5) suppresses transmitted signal in the earpiece. Compensation is maximum when the following conditions are fulfilled:

(a) $R9 \times R2 = R1 (R3 + [R8//Z_{bal}]);$

(b) $(Z_{bal} / [Z_{bal} + R8]) = (Z_{line} / [Z_{line} + R1])$

If fixed values are chosen for R1, R2, R3, and R9 then condition (a) will always be fulfilled when $|R8//Z_{bal}| \ll R3$. To obtain optimum side-tone suppression condition (b) has to be fulfilled resulting in:

 Z_{bal} = (R8/R1) Z_{line} = k. Z_{line} where k is a scale factor; k = (R8/R1)

The scale factor (k), dependent on the value of R8, is chosen to meet the following criteria:

(a) Compatibility with a standard capacitor from the E6 or E12 range for $Z_{\mbox{\scriptsize bal}}$

(b) $|Z_{bal}|/|R8| \ll R3$ to fulfil condition (a) and thus ensuring correct anti-sidetone bridge operation

(c) $|Z_{bal} + R8| >> R9$ to avoid influencing the transmitter gain

In practice Z_{line} varies considerably with the line type and length. The value chosen for Z_{bal} should therefore be for an average line length thus giving optimum setting for short or long lines.

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Example

The line balance impedance (Z_{bal}) at which the optimum suppression is present can be calculated by: suppose Z_{line} = 210 Ω + (1265 Ω //140 nF), representing a 5 km line of 0.5 mm diameter, copper, twisted-pair cable matched to 600 Ω (176 Ω /km; 38 nF/km). When k = 0.64 then R8 = 390 Ω ; Z_{bal} = 130 Ω + (820 Ω //220 nF).

The anti-sidetone network for the TEA1060 family shown in Fig.5 attenuates the signal received from the line by 32 dB before it enters the receiving amplifier. The attenuation is almost constant over the whole audio frequency range. Fig.6 shows a conventional Wheatstone bridge anti-sidetone circuit that can be used as an alternative. Both bridge types can be used with either resistive or complex set impedances.





More information can be found in the designer guide; 9398 341 10011

RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134)

PARAMETER	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
Positive continuous line voltage		V _{LN}	-	12	V
Repetitive line voltage during					
switch-on line interruption		V _{LN}	-	13.2	V
Repetitive peak line voltage for a					
1 ms pulse per 5 s	R9 = 20 Ω;				
	R10 = 13 Ω				
	(Fig.16)	V _{LN}	-	28	V
Line current TEA1067 (note 1)	R9 = 20 Ω	I _{line}	-	140	mA
Line current TEA1067T (note 1)	R9 = 20 Ω	I _{line}	-	140	mA
Voltage on all other pins		Vi	-	$V_{CC} + 0.7$	V
		-V _i	_	0.7	V
Total power dissipation (note 2)	R9 = 20 Ω				
TEA1067		P _{tot}	-	769	mW
TEA1067T		P _{tot}	_	550	mW
Storage temperature range		T _{stg}	-40	+ 125	°C
Operating ambient temperature range		T _{amb}	-25	+ 75	°C
Junction temperature		T _j	-	+ 125	°C

Notes

 Mostly dependent on the maximum required T_{amb} and on the voltage between LN and SLPE. See Figs 7 and 8 to determine the current as a function of the required voltage and the temperature.

2. Calculated for the maximum ambient temperature specified $T_{amb} = 75$ °C and a maximum junction temperature of 125 °C.

THERMAL RESISTANCE

From junction to ambient in free air

TEA1067	R _{th j-a}	typ.	65	K/W
TEA1067T mounted on glass epoxy board 41 \times 19 \times 1.5 mm	R _{th j-a}	typ.	90	K/W





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CHARACTERISTICS

 I_{line} = 11 to 140 mA; V_{EE} = 0 V; f = 800 Hz; T_{amb} = 25 °C; unless otherwise specified

PARAMETER	CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply; LN and V _{CC}						
Voltage drop over circuit,						
between LN and V_{EE}	microphone inputs ope	n				
	I _{line} = 1 mA	V _{LN}	_	1.6	_	V
	$I_{line} = 4 \text{ mA}$	V _{LN}	1.75	2.0	2.25	V
	I _{line} = 7 mA	V _{LN}	2.25	2.8	3.35	V
	I _{line} = 11 mA	V _{LN}	3.55	3.8	4.05	V
	I _{line} = 15 mA	V _{LN}	3.65	3.9	4.15	V
	I _{line} = 100 mA	V _{LN}	4.9	5.6	6.5	V
	I _{line} = 140 mA	V _{LN}	_	_	7.5	V
Variation with temperature	I _{line} = 15 mA	$\Delta V_{LN} / \Delta T$	-3	_1	1	mV/K
Voltage drop over circuit,						
between LN and V_{EE} with						
external resistor R _{VA}	I _{line} = 15 mA;					
	R _{VA} (LN to REG)					
	= 68 kΩ		3.1	3.4	3.7	V
	I _{line} = 15 mA;					
	R _{VA} (REG to SLPE)					
	= 39 kΩ		4.2	4.5	4.8	V
Supply current	PD = LOW;					
	V _{CC} = 2.8 V	I _{CC}	-	1.0	1.35	mA
Supply current	PD = HIGH;					
	V _{CC} = 2.8 V	I _{CC}	-	55	82	μA
Supply voltage available for						
peripheral circuitry	I _{line} = 15 mA;					
	MUTE = HIGH					
	I _p = 1.4 mA	V _{CC}	2.2	2.4	-	V
	$I_p = 0 \text{ mA}$	V _{CC}	2.95	3.2	-	V
Microphone inputs MIC+ and MIC–						
Input impedance (differential)						
between MIC- and MIC+		Z _i	51	64	77	kΩ
Input impedance (single-ended)						
MIC- or MIC+ to V _{EE}		Z _i	25.5	32	38.5	kΩ
Common mode rejection ratio		k _{CMR}	_	82	_	dB
Voltage gain						
MIC+/MIC- to LN	I _{line} = 15 mA;					
	$R7 = 68 k\Omega$	Gv	51	52	53	dB

PARAMETER CONDITION SYMBOL MIN. TYP. MAX. UNIT Gain variation with frequency at f = 300 Hz and f = 3400 Hz w.r.t 800 Hz -0.5 ± 0.2 +0.5dB ΔG_{vf} Gain variation with temperature at -25 °C and + 75 °C w.r.t. 25 °C without R6; $I_{line} = 50 \text{ mA}$ dB ΔG_{vT} ± 0.2 _ **Dual-tone multi-frequency** input DTMF Input impedance $|Z_i|$ 16.8 20.7 24.6 kΩ Voltage gain from DTMF to LN $I_{line} = 15 \text{ mA};$ $R7 = 68 \text{ k}\Omega$ Gv 24.5 25.5 26.5 dB Gain variation with frequency at f = 300 Hz and f = 3400 Hz w.r.t. 800 Hz ΔG_{vf} -0.5 ±0.2 +0.5dB Gain variation with temperature at -25 °C and +75 °C w.r.t. 25 °C dB $I_{line} = 50 \text{ mA}$ ±0.2 ΔG_{vT} Gain adjustment GAS1 and GAS2 Gain variation of the transmitting amplifier by varying R7 between GAS1 and GAS2 dB ΔG_v -8 0 Sending amplifier output LN Output voltage $I_{line} = 15 \text{ mA}$ THD = 2% 1.9 ٧ V_{LN(rms)} THD = 10%1.9 2.2 V V_{LN(rms)} $I_{line} = 4 \text{ mA};$ THD = 10% 0.8 ٧ V_{LN(rms)} $I_{line} = 7 \text{ mA};$ THD = 10% V_{LN(rms)} 1.4 V Noise output voltage $I_{line} = 15 \text{ mA};$ $R7 = 68 k\Omega;$ 200 Ω between MIC- and MIC+; psophometrically weighted (P53 curve) dBmp V_{no(rms)} -72 **Receiving amplifier input IR**

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Input impedance

 $|Z_i|$

17

21

25

kΩ

PARAMETER	CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Receiving amplifier outputs QR+ and QR-						
Output impedance						
(single-ended)		z _o	_	4	_	Ω
Voltage gain from IR to						
QR+ or QR-	l _{line} = 15 mA R4 = 100 kΩ					
single-ended	R_L (from QR+ or QR-) = 300 Ω	Gv	30	31	32	dB
differential	R_L (from QR+ or QR-) = 600 Ω	Gv	36	37	38	dB
Gain variation with frequency at f = 300 Hz						
and f = 3400 Hz	w.r.t. 800 Hz	ΔG_{vf}	-0.5	-0.2	0	dB
Gain variation with temperature						
at –25 °C and +75 °C	w.r.t. 25 °C without R6;					
Output voltage	I _{line} = 50 mA sinewave drive	ΔG_{vT}	-	±0.2	-	dB
	$I_{line} = 15 \text{ mA};$ $I_p = 0 \text{ mA}; \text{ THD} = 2\%$ R4 = 100 kΩ					
single-ended	RL = 150 Ω	V _{o(rms)}	0.25	0.29	_	v
C C	RL = 450 Ω	V _{o(rms)}	0.45	0.55	_	V
differential	f = 3400 Hz; series R = 100 Ω;					
Output voltage	C _L = 47 nF THD = 10%;	V _{o(rms)}	0.65	0.80	-	V
Calpat Voltage	$RL = 150 \Omega$					
	$R4 = 100 \text{ k}\Omega$					
	$I_{\text{line}} = 4 \text{ mA}$	V _{o(rms)}	_	15	_	mV
	$I_{\text{line}} = 7 \text{ mA}$	V _{o(rms)}	_	130	_	mV
Noise output voltage	$I_{\text{line}} = 15 \text{ mA};$	· 0(ms)				
	$R4 = 100 k\Omega;$					
	IR open-circuit					
	psophometrically					
	weighted; (P53 curve)					
single-ended	$RL = 300 \Omega$	V _{no(rms)}	_	50	_	μV
differential	RL = 600 Ω	V _{no(rms)}	_	100	_	μV

PARAMETER CONDITION SYMBOL MIN. TYP. MAX. UNIT Gain adjustment GAR Gain variation of receiving amplifier achievable by varying R4 between GAR and QR ΔG_v -11 +8 dB _ Mute input Input voltage HIGH VIH 1.5 V_{CC} V Input voltage LOW VIL 0.3 V Input current I_{MUTE} _ 8 15 μΑ Gain reduction MIC+ or MIC- to LN MUTE = HIGH 70 dB ΔG_v _ Voltage gain from DTMF MUTE = HIGH;to QR+ or QR- $R4 = 100 k\Omega;$ single-ended; $R_L = 300 \ \Omega$ -21 -19 dB Gv -17 **Power-down input PD** 1.5 V Input voltage HIGH VIH V_{CC} Input voltage LOW 0.3 ٧ VIL 5 10 Input current _ μΑ I_{PD} Automatic gain control input AGC Controlling the gain from IR to QR+/QR- and the gain from MIC+/MICto LN; R6 between AGC and V_{EE} $R6 = 110 k\Omega$ Gain control range $I_{line} = 70 \text{ mA}$ ΔG_v -5.5 -5.9 -6.3 dB Highest line current for maximum gain 23 mΑ I_{line} _ Minimum line current for 61 mΑ minimum gain Iline _ _ Reduction of gain between $I_{line} = 15 \text{ mA and}$ $I_{line} = 35 \text{ mA}$ ΔG_v -1.0 -1.5 -2.0 dB

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Table 1Values of resistor R6 for optimum line loss
compensation, for various usual values of
exchange supply voltage (V_{exch}) and exchange
feeding bridge resistance (R_{exch}); R9 = 20 Ω .

			R _{exch} (Ω)				
		400	600	800	1000		
			R6	(kΩ)			
V _{exch}	36	100	78.7	Х	Х		
(V)	48	140	110	93.1	82		
	60	Х	Х	120	102		

I_{line} R1 620 Ω VCC LN 100 μF 🚍 QR-IR ٧₀ R_L 600 Ω MIC+ QR+ $V_i \bigcirc$ | R4 |100 C4 100 pF MIC-**TEA1067** kΩ GAR ╢ DTMF C1 + 100 μF) 1 to 140 mA C7 1 nF GAS1 MUTE R7 68 C6 kΩ 100 pF PD 10 µF GAS2 V_{EE} STAB SLPE REG AGC V_i(C3 4.7 μF R5 3.6 kΩ R6 R9 20 Ω MGR088 Voltage gain is defined as: G_v = 20 log $\left|V_o/V_i\right|$. For measuring the gain from MIC+ and MIC– the MUTE input should be LOW or open, for measuring the DTMF input MUTE should be HIGH. Inputs not under test should be open. Fig.14 Test circuit for defining voltage gain of MIC+, MIC- and DTMF inputs.



APPLICATION INFORMATION



Fig.16 Typical application of the TEA1067, shown here with a piezoelectric earpiece and DTMF dialling.

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PACKAGE OUTLINES

DIP18: plastic dual in-line package; 18 leads (300 mil)



Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFERENCES			EUROPEAN ISSUE DATE		
VERSION	IEC	JEDEC	EIAJ		PROJECTION	ISSUE DATE	
SOT102-1						93-10-14 95-01-23	



TEA1067

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (order code 9398 652 90011).

DIP

SOLDERING BY DIPPING OR BY WAVE

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

REPAIRING SOLDERED JOINTS

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 $^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 $^{\circ}$ C, contact may be up to 5 seconds.

SO

REFLOW SOLDERING

Reflow soldering techniques are suitable for all SO packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement. Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 $^\circ\text{C}.$

WAVE SOLDERING

Wave soldering techniques can be used for all SO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

REPAIRING SOLDERED JOINTS

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

DEFINITIONS

Data sheet status					
Objective specification	ective specification This data sheet contains target or goal specifications for product development.				
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.				
Product specification	This data sheet contains final product specifications.				
Limiting values					
more of the limiting values m of the device at these or at a	Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.				
Application information					
Where application information is given, it is advisory and does not form part of the specification.					

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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Argentina: see South America Australia: 34 Waterloo Road, NORTH RYDE, NSW 2113, Tel. +61 2 9805 4455, Fax. +61 2 9805 4466 Austria: Computerstr. 6, A-1101 WIEN, P.O. Box 213, Tel. +43 160 1010, Fax. +43 160 101 1210 Belarus: Hotel Minsk Business Center, Bld. 3, r. 1211, Volodarski Str. 6, 220050 MINSK, Tel. +375 172 200 733, Fax. +375 172 200 773 Belgium: see The Netherlands Brazil: see South America Bulgaria: Philips Bulgaria Ltd., Energoproject, 15th floor, 51 James Bourchier Blvd., 1407 SOFIA, Tel. +359 2 689 211, Fax. +359 2 689 102 Canada: PHILIPS SEMICONDUCTORS/COMPONENTS, Tel. +1 800 234 7381 China/Hong Kong: 501 Hong Kong Industrial Technology Centre, 72 Tat Chee Avenue, Kowloon Tong, HONG KONG, Tel. +852 2319 7888, Fax. +852 2319 7700 Colombia: see South America Czech Republic: see Austria Denmark: Prags Boulevard 80, PB 1919, DK-2300 COPENHAGEN S, Tel. +45 32 88 2636, Fax. +45 31 57 0044 Finland: Sinikalliontie 3, FIN-02630 ESPOO, Tel. +358 9 615800, Fax. +358 9 61580920 France: 51 Rue Carnot, BP317, 92156 SURESNES Cedex, Tel. +33 1 40 99 6161, Fax. +33 1 40 99 6427 Germany: Hammerbrookstraße 69, D-20097 HAMBURG, Tel. +49 40 23 53 60, Fax. +49 40 23 536 300 Greece: No. 15, 25th March Street, GR 17778 TAVROS/ATHENS, Tel. +30 1 4894 339/239, Fax. +30 1 4814 240 Hungary: see Austria India: Philips INDIA Ltd, Band Box Building, 2nd floor, 254-D, Dr. Annie Besant Road, Worli, MUMBAI 400 025, Tel. +91 22 493 8541, Fax. +91 22 493 0966 Indonesia: PT Philips Development Corporation, Semiconductors Division, Gedung Philips, Jl. Buncit Raya Kav.99-100, JAKARTA 12510, Tel. +62 21 794 0040 ext. 2501, Fax. +62 21 794 0080 Ireland: Newstead, Clonskeagh, DUBLIN 14 Tel. +353 1 7640 000, Fax. +353 1 7640 200 Israel: RAPAC Electronics, 7 Kehilat Saloniki St, PO Box 18053, TEL AVIV 61180, Tel. +972 3 645 0444, Fax. +972 3 649 1007 Italy: PHILIPS SEMICONDUCTORS, Piazza IV Novembre 3, 20124 MILANO, Tel. +39 2 6752 2531, Fax. +39 2 6752 2557 Japan: Philips Bldg 13-37, Kohnan 2-chome, Minato-ku, TOKYO 108-8507, Tel. +81 3 3740 5130, Fax. +81 3 3740 5077 Korea: Philips House, 260-199 Itaewon-dong, Yongsan-ku, SEOUL, Tel. +82 2 709 1412, Fax. +82 2 709 1415 Malaysia: No. 76 Jalan Universiti, 46200 PETALING JAYA, SELANGOR, Tel. +60 3 750 5214, Fax. +60 3 757 4880 Mexico: 5900 Gateway East, Suite 200, EL PASO, TEXAS 79905, Tel. +9-5 800 234 7381

For all other countries apply to: Philips Semiconductors, International Marketing & Sales Communications, Building BE-p, P.O. Box 218, 5600 MD EINDHOVEN, The Netherlands, Fax. +31 40 27 24825

Middle East: see Italy

Netherlands: Postbus 90050, 5600 PB EINDHOVEN, Bldg. VB, Tel. +31 40 27 82785, Fax. +31 40 27 88399 New Zealand: 2 Wagener Place, C.P.O. Box 1041, AUCKLAND,

Tel. +64 9 849 4160, Fax. +64 9 849 7811 Norway: Box 1, Manglerud 0612, OSLO,

Tel. +47 22 74 8000, Fax. +47 22 74 8341

Pakistan: see Singapore

Philippines: Philips Semiconductors Philippines Inc., 106 Valero St. Salcedo Village, P.O. Box 2108 MCC, MAKATI, Metro MANILA, Tel. +63 2 816 6380, Fax. +63 2 817 3474

Poland: Ul. Lukiska 10, PL 04-123 WARSZAWA, Tel. +48 22 612 2831, Fax. +48 22 612 2327

Portugal: see Spain

Romania: see Italy

Russia: Philips Russia, Ul. Usatcheva 35A, 119048 MOSCOW, Tel. +7 095 755 6918, Fax. +7 095 755 6919

Singapore: Lorong 1, Toa Payoh, SINGAPORE 319762, Tel. +65 350 2538, Fax. +65 251 6500

Slovakia: see Austria

Slovenia: see Italy

South Africa: S.A. PHILIPS Pty Ltd., 195-215 Main Road Martindale, 2092 JOHANNESBURG, P.O. Box 7430 Johannesburg 2000, Tel. +27 11 470 5911, Fax. +27 11 470 5494

South America: Al. Vicente Pinzon, 173, 6th floor, 04547-130 SÃO PAULO, SP, Brazil, Tel. +55 11 821 2333, Fax. +55 11 821 2382

Spain: Balmes 22, 08007 BARCELONA, Tel. +34 93 301 6312, Fax. +34 93 301 4107

Sweden: Kottbygatan 7, Akalla, S-16485 STOCKHOLM, Tel. +46 8 5985 2000, Fax. +46 8 5985 2745

Switzerland: Allmendstrasse 140, CH-8027 ZÜRICH, Tel. +41 1 488 2741 Fax. +41 1 488 3263

Taiwan: Philips Semiconductors, 6F, No. 96, Chien Kuo N. Rd., Sec. 1, TAIPEI, Taiwan Tel. +886 2 2134 2865, Fax. +886 2 2134 2874

Thailand: PHILIPS ELECTRONICS (THAILAND) Ltd., 209/2 Sanpavuth-Bangna Road Prakanong, BANGKOK 10260, Tel. +66 2 745 4090, Fax. +66 2 398 0793

Turkey: Talatpasa Cad. No. 5, 80640 GÜLTEPE/ISTANBUL, Tel. +90 212 279 2770, Fax. +90 212 282 6707

Ukraine: PHILIPS UKRAINE, 4 Patrice Lumumba str., Building B, Floor 7, 252042 KIEV, Tel. +380 44 264 2776, Fax. +380 44 268 0461

United Kingdom: Philips Semiconductors Ltd., 276 Bath Road, Hayes, MIDDLESEX UB3 5BX, Tel. +44 181 730 5000, Fax. +44 181 754 8421 United States: 811 East Arques Avenue, SUNNYVALE, CA 94088-3409, Tel. +1 800 234 7381

Uruguay: see South America

Vietnam: see Singapore

Yugoslavia: PHILIPS, Trg N. Pasica 5/v, 11000 BEOGRAD, Tel. +381 11 625 344, Fax.+381 11 635 777

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