SPECIFICATION

Customer:

优美

Applied To:

Product Name: Speaker

Model Name: KP1838M1F-U01C-4074

Drawing No.: KFC4074

Signature of Approval

Signature of KEPO

Approved by	Checked by	Issued by	Date



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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

- -- compact, rich sound
- -- applications: mobile phone, PDA, notebook computer, etc. ..

2. General

2.4 Operating Temperature range:

-20~+70 $^{\circ}$ C without loss of function

2.5 Store Temperature range:

-40~+85 °C without loss of function

3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 $^{\circ}$ C, 25% ~ 85% RH, 860~1060 mbar

	Items	Specification
1	Impedance	8 Ω ± 15%(at 1Vrms,1.5kHz)
2	Sound Pressure Level	90dB ± 3dB(1kHz/0.1W/0.1M)
3	Resonance Frequency	1000Hz ± 20%
4	Frequency Range	F₀ ~ 20kHz
5	Input Power	Rated 0.5W / Max. 0.8W
6	Distortion	<10% Max. at 2kHz/0.1W
7	Buzz and Rattle	Should not be audible buzzes,rattles when the 0.5W sine wave signal swept at frequency range.

3.2 Receiver

	Items	Specification	
1	Impedance	$8\Omega \pm 15\%$ (at 1Vrms,1.5kHz)	
2	Sound Pressure Level	120dB ± 3dB(1kHz/100mV)	
3	Frequency Range	300~3400Hz	
4	Input Power	Rated 10mW / Max. 30mW	
5	Distortion	<3% Max. at 1kHz/1Vrms	
6	Buzz and Rattle	Should not be audible buzzes,rattles when the 0.28V sine wave signal swept at frequency range.	

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4. Reliability Test

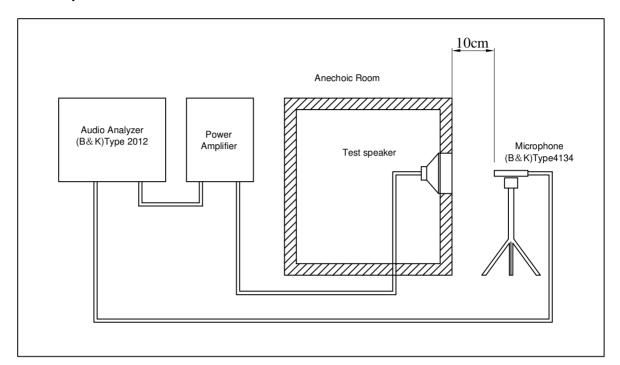
After test(1~7item), the speaker S.P.L . difference shall be within \pm 3dB, and the appearance not exist any change to be harmful to normal operation(e.g. cracks,rusts,damages and especially distortion).

	Item	Specification
1	High Temperature Test	After being placed in a chamber with $+85\pm3~^{\circ}\mathrm{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
2	Low Temperature Test	After being placed in a chamber with -40±3 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm2$ °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
4	Thermal Shock Test	After being placed in a chamber at +80 °C for 1 hour, then speaker shall be placed in a chamber at -40 °C for 1 hour(1 cycle is the below diagram). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.
7	Load test	After being applied loading white noise with input power 0.5W for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 M Ω

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5. Measurement Block Diagram & Response curve

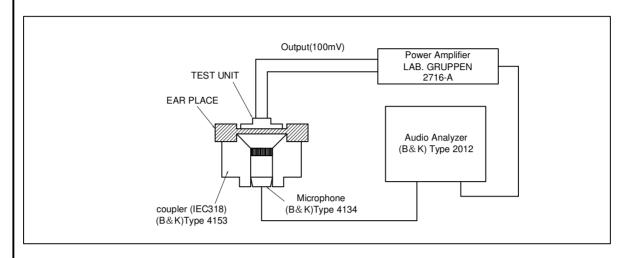
5.1 Speaker

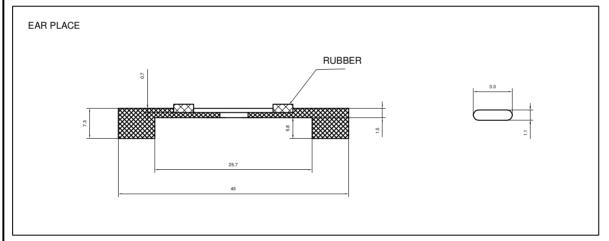


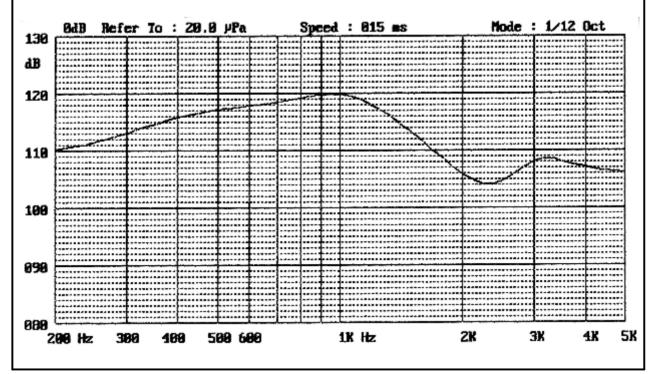


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5.2 Receiver

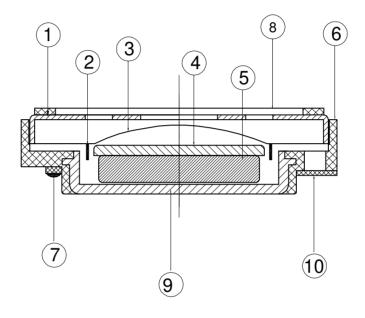






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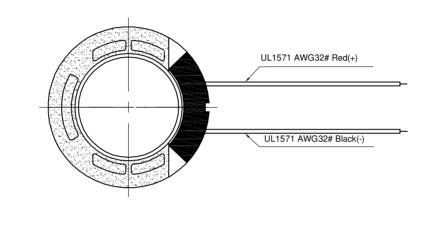
6. Structure

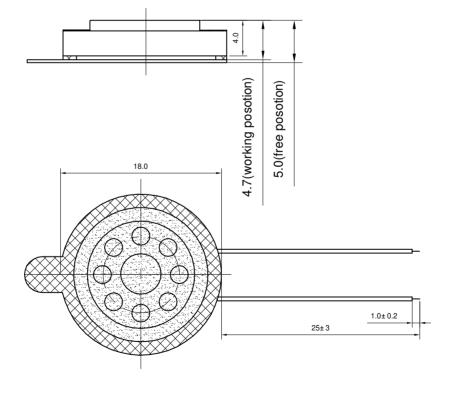


10	Screen	1	3B	
9	U YOKE	1	SPC	
8	Gasket	1	unwoven fabric	800+2B+800+PSR0.7+800
7	Terminal	1	Epoxy PCB	
6	Frame	1	PBT	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPC	
3	Diaphragm	1	PEN	
2	Coil	1	Copper	
1	Cap	1	SUS304	
No.	Part Name	Q'TY	Material	Remarks

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7. Dimensions





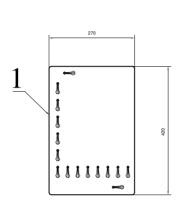
FIRST ANGLE PROJECTION



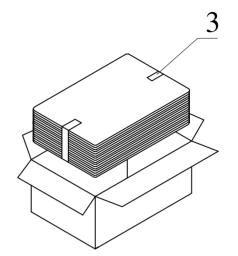
UNIT : mm
Tolerance : ±0.2

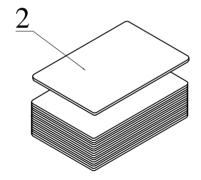
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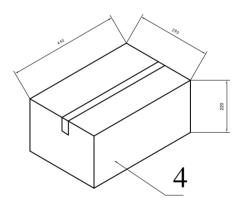
8. Packing



100Pcs







QTY: 2000Pcs 440 x290 x220

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9. Revision									
Rev. No.	DATE	PAGE	DESCRIPTION			ВОМ			
1.0	2008.08.12		Primary						
1.1	2008.08.12		Sound Pressure Level change						